

Date: Monday, 17/12/2007 2:55:56 PM  
 User: Linda Lacelle

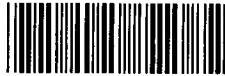
## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: D412-777-011		
Job Number	: 36373					
Estimate Number	: 10804		Part Number	: D412777011		
P.O. Number	:		Drawing Number	: PROTO		
This Issue	: 17/12/2007	S.O. No. :	Project Number	:		
Prsht Rev.	: NC		Drawing Revision	:		
First Issue	: 17/12/2007	Type	R&D THERMOFORMING	Material	:	
Previous Run	: 00015		Due Date	: 24/12/2007	Qty:	6 Um: Each
Written By	: <u>JN</u>					
Checked & Approved By	:					
Comment	:					

Additional Product

**PROTOTYPE**

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	THERMOFORMING	THERMOFORMING MACHINE   <b>Comment: THERMOFORMING MACHINE</b> <i>MAKE PER DRWG MAKE AS PER TOOL.</i>
2.0	MLEXS093F600607	GE PLASTICS LEXAN SHEET   <b>Comment: Qty.: 23.3300 sf(s)/Unit Total : 139.9800 sf(s)</b> <i>•125" F6006-701 M105952 X1</i> <i>•093" F6006-700 M106146 X1</i> <i>M105494 X5</i> <i>- X1 PTO.</i> <i>(X1)</i> <i>(X3)</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE   <b>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</b> <i>07/12/18.</i> <i>x1</i> <i>4</i> <i>x3</i>
4.0	QC8	SECOND CHECK   <i>3-grey</i> <i>1-black</i> <i>07/12/18</i> <b>Comment: SECOND CHECK</b> <i>No drawing available for dims, parts were nice.</i>
5.0	ENGINEERING 1	ENGINEERING RESOURCE #1   <b>Comment: ENGINEERING RESOURCE #1</b> <i>07.12.19.</i> <i>ENGINEERING APPROVAL</i> <i>4.</i>
6.0	PACKAGING 1	PACKAGING RESOURCE #1   <b>Comment: PACKAGING RESOURCE #1</b> <i>ID &amp; STK</i> <i>07/12/21</i> <i>4.</i>

PHYSICAL  
THERAPY

Physical Therapy

Date: Monday, 17/12/2007 2:55:57 PM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D412-777-011

Job Number: 36373

Part Number: D412777011

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

2012/20

Job Completion



18.12.20 Eagle (Zigzag  
00235

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

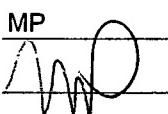
Product #: D412-777-011

Job #: 00235

Date: Dec 12/2007

Product Name: B412 Glareshield

Requested By: MP

Design Manager Approval: 

Quantity	Part Number	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
6	D412-777-011	B412 Glareshield	n/a	NO	Dec. 12 2007	Pull 6 parts from PCM mold to send to Eagle	

78 x 56

MILES 093 E 60607 & 17.5 - 23.3  
a. f. g.

01/11/20  
1606 701 M 105952

01/11/20  
1606 702 M 104146

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/12/18	2.	FIRST PULLS MAT. TEST. FG006-701 X .125" DID NOT FORM. <del>(X)</del>	JASUR	SCRAP & DO NOT REPLACE Qty 1	MP 12/19/01		JASUR	07-12-18
07/12/18	2.	2 UNITS DAMAGED REMOVING FROM TOOL.	JASUR	SCRAP & DO NOT REPLACE Qty 2	MP 12/19/01		JASUR	07-19-18

NOTE: Date & initial all entries

M 106 583.

Pack slip

ID 1711

U R.R. 1537634.